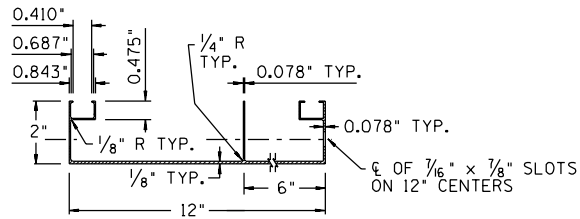
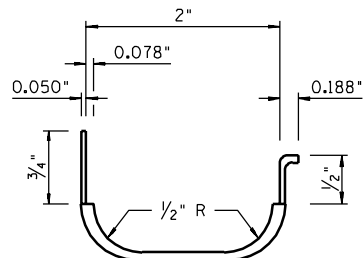


| NO. | DESCRIPTION OF REVISIONS | MADE BY  | DATE |
|-----|--------------------------|----------|------|
| 1   | RE-ISSUE                 | L. LOPEZ | 2/02 |
| 2   |                          |          |      |
| 3   |                          |          |      |
| 4   |                          |          |      |

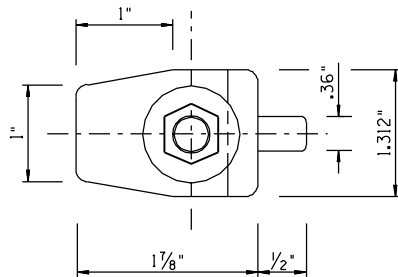


WT./LIN. FOOT 2.69 LBS. MINIMUM  
12" EXTRUSION

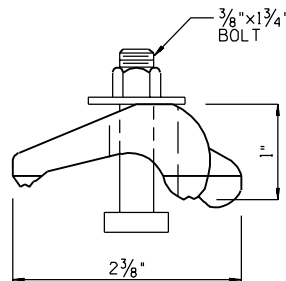
**SECTION VIEW OF EXTRUSION**



WT./LIN. FOOT = 0.276 LBS.  
**SIDE TRIM MOLDING DETAIL**

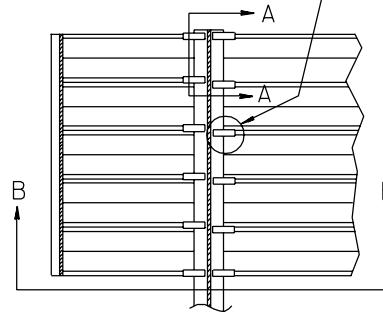


**PLAN**

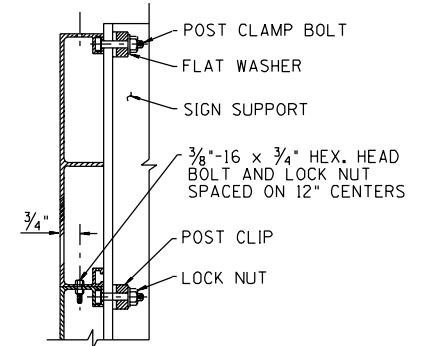


**PLAN**

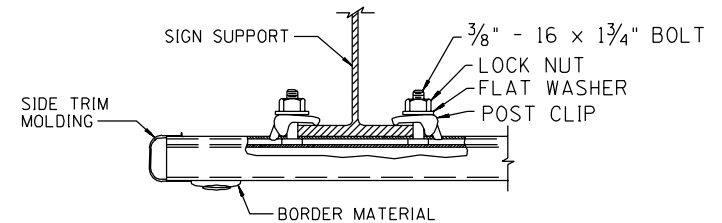
INSTALL TWO POST CLIPS AT EACH JUNCTION, OF EXTRUSIONS AND VERTICAL SUPPORT, ON LOWER EXTRUSION WHERE EXTRUSIONS JOIN ONE ANOTHER.



**BACK ELEVATION OF SIGN PANEL**



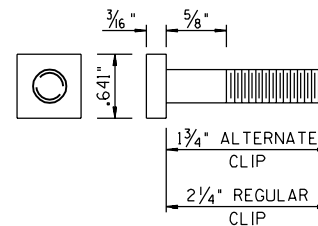
**SECTION "A-A"  
INSTALLATION DETAIL**



**SECTION B-B  
INSTALLATION DETAIL**

**NOTE:**

ALL BOLTS, WASHERS AND LOCK NUTS SHALL BE STAINLESS STEEL.



**POST CLIP BOLT DETAIL**

SHEET 1 OF 4  
NOT TO SCALE

|                              |   |                    |
|------------------------------|---|--------------------|
| DESIGN APPROVED              | ARIZONA DEPARTMENT OF TRANSPORTATION<br>INTERMODAL TRANSPORTATION DIVISION<br>STANDARD DRAWINGS | REV.<br>2/02       |
| APPROVED FOR<br>CONSTRUCTION | ALUMINUM EXTRUSION<br>SIGN PANEL DETAILS  | DRAWING NO.<br>S-8 |

**SIGNATURE  
ON FILE**